

# Certificate

to confirm the conformity of the in-house production control with EN 1090-1

**No.: 2887-CPR-0030**

Pursuant to Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 09 March 2011 (Construction Products Regulation - CPR), this certificate applies to the following construction products:

**Construction product:** load-bearing components and kits for steel and aluminium structures up to EXC3 pursuant to EN 1090-2 and EN 1090-3

**Intended purpose:** For load-bearing purposes in all kinds of structures

**Manufacturer:** **AZO GmbH & Co. KG**  
**Rosenberger Straße 28**  
**D - 74706 Osterburken**

**AZO.**

**Manufacturing site(s):** **AZO GmbH & Co. KG**  
(Production site of the manufacturer) **Rosenberger Straße 28**  
**D - 74706 Osterburken**

**Confirmation:** This certificate attests that all the provisions relating to the assessment and verification of stability of performance stated in Schedule ZA of the harmonised standard

**EN 1090-1: 2009+A1:2011**

are applied in compliance with the 2+ system and that the in-house production control complies with all the requirements stipulated therein.

**Applying from:** 2014-01-30, W-2013-0030-05  
(Date of first issue)

**Next auditing:** 2024-01-30

**Period of validity:** This certificate remains valid until 2024-07-30, provided that the test methods and / or requirements of the factory production control for evaluating the performance of the declared characteristics specified in the harmonized standard do not change and the product and the manufacturing conditions in the manufacturing plant are not changed significantly.

**Associated welding certificates:** ISW.1090-2 GmbH.0030 and ISW GmbH.1090-3.0030, next auditing on 2024-01-30. for the period of validity, see welding certificates

**Notes:** Only the original certificate issued in German shall apply.

**Place, date:** Grebenstein, 2020-02-17



*H. Wienecke*  
Dipl.-Ing. H. Wienecke, head of the certification authority

# Welding certificate

No.: ISW GmbH.1090-3.0030

Pursuant to EN 1090-1, Table B.1, the following is hereby declared: This welding certificate is a schedule to the certificate of the in-house production control no.: 2887-CPR-0030 and only applies in conjunction with the above-mentioned certificate within the scope of the CPR.

**Manufacturer:**

**AZO GmbH & Co. KG**  
**Rosenberger Straße 28**  
**D - 74706 Osterburken**



**Manufacturing site(s):**

(Production site of the manufacturer)

**AZO GmbH & Co. KG**  
**Rosenberger Straße 28**  
**D - 74706 Osterburken**

**Standard:**

**EN 1090-3:2019**

**Execution class:**

up to EXC3 pursuant to EN 1090-3:2019

**Welding processes:**

141 - TIG welding  
131 - MIG welding

**Base metals:**

EN AW-5754 (AlMg3), EN AW-6060 (AlMgSi0,5), 22, 23 compliant with CEN ISO/TR 15608 and EN 1090-3, table 1 and 2

**Responsible welding supervisor:**

(Name, first name, date of birth, qualification)

Leist, Christian, born 1979-06-20, IWE

**Representative:**

(Name, first name, date of birth, qualification)

Sauer, Dirk, born 1976-06-18, IWS

**Confirmation:**

It is herewith confirmed that all procedures for the execution and supervision of welding work are in place.

**Applying from:**

(Date of first issue)

2014-01-30, W-2013-0030-05

**Next auditing:**

2024-01-30

**Period of validity:**

This welding certificate remains valid until 2024-07-30, provided that the provisions of the above-mentioned standard in conjunction with EN 1090-1, the manufacturing conditions in the manufacturer's works or the in-house production control do not change significantly.

**Notes:**

**AZO GmbH & Co. KG** also meets the requirements of **DIN EN ISO 3834-2**.

Only the original certificate issued in German shall apply.

**Place, date:**

Grebenstein, 2021-02-17



*H. Wienecke*  
Dipl.-Ing. H. Wienecke, head of the certification authority

# Welding certificate

No.: ISW GmbH.1090-2.0030

Pursuant to EN 1090-1, Table B.1, the following is hereby declared: This welding certificate is a schedule to the certificate of the in-house production control no.: 2887-CPR-0030 and only applies in conjunction with the above-mentioned certificate within the scope of the CPR.

**Manufacturer:**

**AZO GmbH & Co. KG**  
**Rosenberger Straße 28**  
**D - 74706 Osterburken**



**Manufacturing site(s):**

(Production site of the manufacturer)

**AZO GmbH & Co. KG**  
**Rosenberger Straße 28**  
**D - 74706 Osterburken**

**Standard:**

**EN 1090-2:2018**

**Execution class:**

up to EXC3 pursuant to EN 1090-2:2018

**Welding processes:**

135 - MAG welding  
141 - TIG welding

**Base metals:**

S235, S275, S355 compliant with DIN EN 10025-2 and EN 1090-2, Table 2 and 3; Stainless steels with a firmness  $\leq 275$  N/mm<sup>2</sup> compliant with EN 1090-2 table 4 and EN 1993 1 4:2015 + NA:2017

**Responsible welding supervisor:**

(Name, first name, date of birth, qualification)

Leist, Christian, born 1979-06-20, IWE

**Representative:**

(Name, first name, date of birth, qualification)

Sauer, Dirk, born 1976-06-18, IWS

**Confirmation:**

It is herewith confirmed that all procedures for the execution and supervision of welding work are in place.

**Applying from:**

(Date of first issue)

2014-01-30, W-2013-0030-05

**Next auditing:**

2024-01-30

**Period of validity:**

This welding certificate remains valid until 2024-07-30, provided that the provisions of the above-mentioned standard in conjunction with EN 1090-1, the manufacturing conditions in the manufacturer's works or the in-house production control do not change significantly.

**Notes:**

**AZO GmbH & Co. KG** also meets the requirements of **DIN EN ISO 3834-2**.

Only the original certificate issued in German shall apply.

**Place, date:**

Grebenstein, 2021-02-17



## Attachment to

### WPK certificate no. 2887-CPR-0030, welding certificate ISW GmbH.1090-2.0030 and welding certificate ISW GmbH.1090-3.0030

#### General provisions

The certified company shall submit unsolicited certified copies of the WPK certificate and any welding certificates to the authority responsible for the building permit and/or the client, including the required declaration of performance.

This certificate may be reproduced or published only in its entirety for commercial or other purposes. Commercial texts kept on different media must not conflict with this WPK certificate.

Any welding certificates associated with the WPK certificate shall only apply in relation to the WPK certificate.

Welding work that the manufacturer shall carry out on load-bearing parts must always pursue to applicable welder and/or operator qualification tests and in any case include sufficiently qualified welding instructions (e. g. by WPQR).

Any changes to the WPK, that had been a prerequisite for issuing the WPK certificate, shall be reported to the ISW GmbH without delay. If necessary, the ISW GmbH will then initiate a new audit in the company.

The ISW GmbH must be notified without delay if the person(s) named as welding supervisor(s) in the welding certificates should leave the company or if any changes to the welding process or essential parts of the operational equipment required for the welding work should be changed. If necessary, the ISW GmbH will then initiate a new audit in the company.

If there is any doubt about the qualification of the company, unannounced WPK audits and other required audits at the manufacturer's premises may be carried out by the ISW GmbH at any time.

This WPK certificate and the associated welding certificates can be withdrawn, supplemented or changed at any time with immediate effect and without compensation. This applies in particular if the conditions under which the certificate(s) has/have been issued have changed, if the certificate(s) is/are used in offence against the provisions of the contract or if any laws, regulations, standards etc. applying to this/these certificate(s) are not complied with. This involves informing the notifying authority accordingly, which will initiate a corresponding publication of the action taken.

An application for auditing must be submitted to the ISW GmbH at least two months before the monitoring period expires if the certificate(s) shall continue to apply.

The declaration of performance, the declaration of conformity and the affixing of CE markings may only be carried out if a valid WPK certificate is issued that has not been restricted, suspended or withdrawn with regard to the declarable scope of application.

Use of the ISW GmbH logo is only permissible in the requested, contractually agreed in writing and complying certificate and inspection regulation of the ISW GmbH (ZÜVOISWGmbH).

Only the original certificate issued in German shall apply.